

General requirement for contract work

STONEWARE OR NATURAL STONE FINISHES - RECTIFIED, BEVELLED OR NOT BEVELLED

Sizes in mm of tiles needed for a correct and perfect assembly of panels:

	STONEWARE 300X300 MM	STONEWARE	NATURAL STONES
SIDE TOLERANCE	± 1 mm	± 2 mm	± 0,2 mm
FINISH THICKNESS	manufacturer nominal value ± 2%	manufacturer nominal value ± 2%	from 15 to 20,5 mm ± 0,5 mm
BENDING	± 0,5 mm	± 0,5 mm	± 0,5 mm
TOLERANCE ON THE DIAGONAL	± 0,3 mm	± 0,6 mm	± 0,6 mm
BEVEL *	da 0,5 a 1 mm	da 0,5 a 1 mm	da 1,5 a 2,5 mm**

* Bevel tolerance not required for not rectified finishes.

SPECIAL REQUIREMENTS FOR STONEWARE 300X300 MM (4 PIECES PER PANEL)

Considering that four tiles are put on one panel the rectification and the bevelling are done only on the side of the panel, so to have a perfect joint in the middle of the panel all tiles have to be delivered squared, bevelled and rectified.

SPECIAL REQUIREMENTS FOR ALL NATURAL STONES

Because of their origin, natural stones may show high levels of humidity inside: will be eligible for processing only the stones totally dry.

The stones will be tested with a hygrometer before starting the application on supports.

** All natural stone have to be provided already:

- squared
- rectified
- with exactly the same thickness
- bevelled